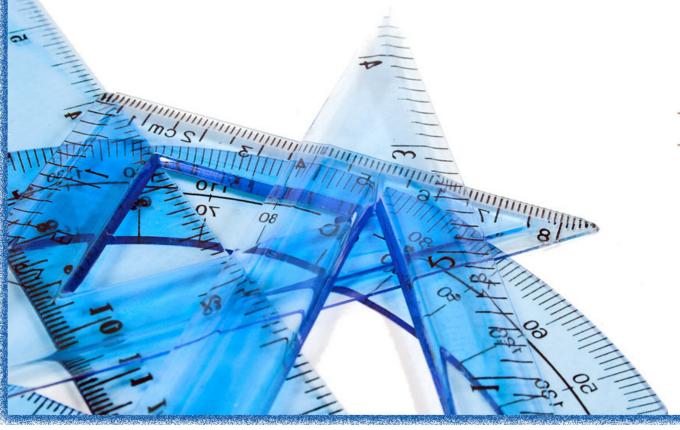
DETERMINATION OF A FATIGUE ENDURANCE LIMIT FOR AIRFIELD FLEXIBLE PAVEMENTS USING CC1 FULL SCALE TESTING DATA AT THE NATIONAL AIRPORT PAVEMENT TEST FACILITY

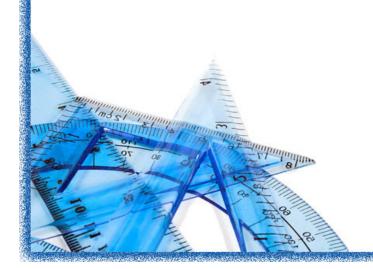




Prepared By: Ayman W. Ali, Ph.D. Thomas Redles Yusuf Mehta, Ph.D.

Acknowledgment

The authors would like to acknowledge the Federal Aviation Administration for funding this study.

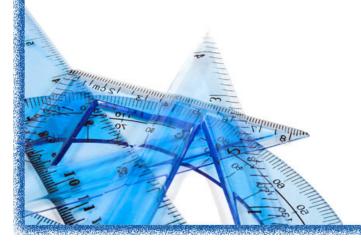




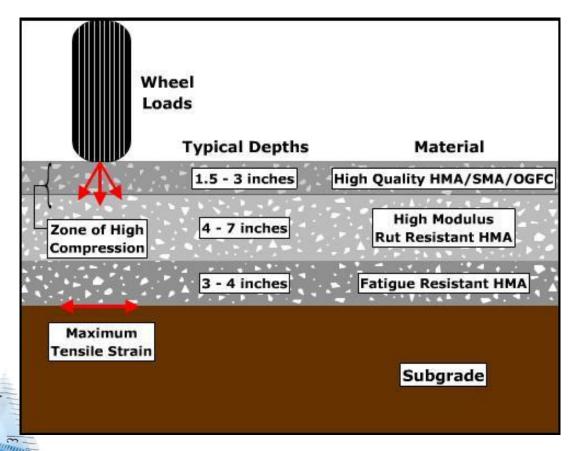
Presentation Outline

- ☐ Background & Problem Statement
- ☐ Study Objective
- ☐ Research Approach
- ☐ Facility Layout
- ☐ Results & Findings
- **□** Study Limitations
- Questions

Background & Problem Statement



Perpetual Pavements



Typical Perpetual Pavement Design (pavementinteractive.com)

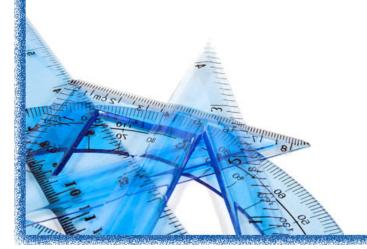
Literature Summary

| Authors | Research | |
|---|---|--|
| Ghuzlan, K.A., and Carpenter, S.H. (2000). | Developed a dissipated energy model to predict fati endurance limit for highway pavements. | |
| Carpenter, S.H., Ghuzlan, K.A., and Shen, S. (2003) | Suggested using 70 microstrain as a fatigue endurance limit for highway pavements. | |
| | Refined the dissipated energy fatigue endurance model. | |
| | The new model was found to be dependent on mixture constituents, loading type, and testing conditions. | |
| Shen, S. and Carpenter, S H (2007) | Experimental data suggested that the fatigue endurance limits of highway pavements predicted using the refined model ranges from 70 to 350 microstrain. | |
| | Healing is depending on the rest period between loading cycles. | |

Problem Statement

- □ Limited to no research was conducted for using field data to estimate airfield pavement's fatigue endurance limit.
- ☐ Therefore, there is a need to develop a methodology for estimating pavement fatigue endurance limit using field testing results.

Study Objective

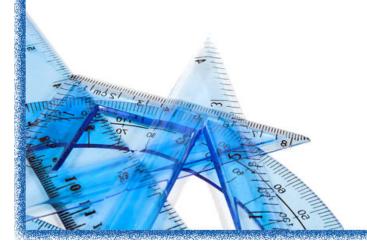


Study Objective

☐ Estimate a strain-based fatigue endurance limit for the airfield flexible pavements placed during Construction Cycle One (CC1) tensile strain data.



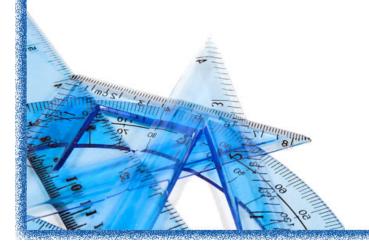
Research Approach



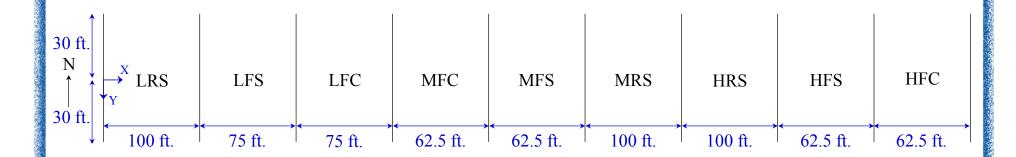
Research Approach

- ☐ The following steps were necessary to accomplish the study objective:
 - ☐ Step 1: obtain tensile strain data from FAA website;
 - ☐ Step 2: filter strain data to good and bad; and,
 - ☐ Step 3: estimate strain-based fatigue endurance limit for each pavement section.

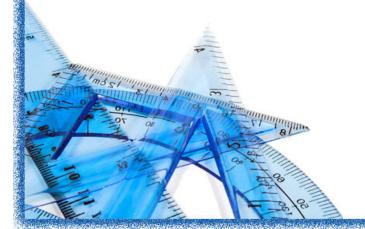
Facility Layout (CC1)



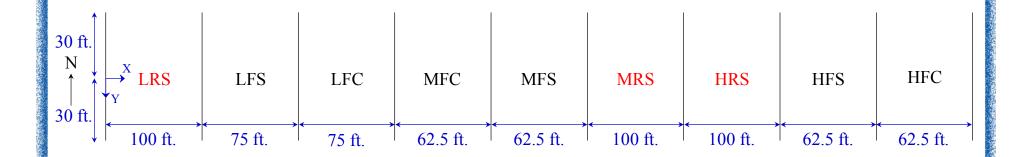
Facility Layout (CC1)



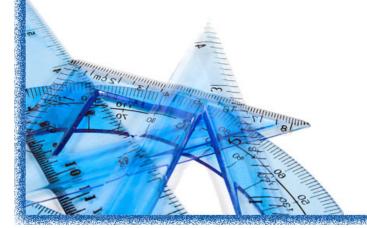
Nine Pavement Sections: Three Rigid and Six Flexible



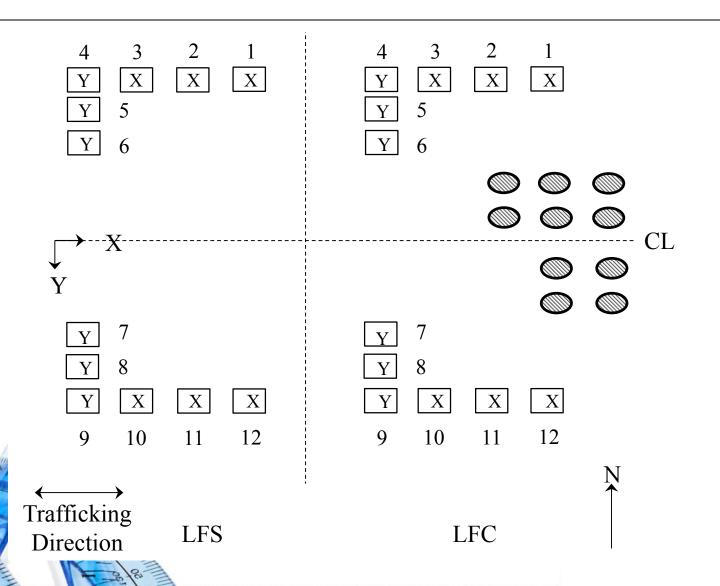
Facility Layout (CC1)



Only flexible pavements were considered for this study



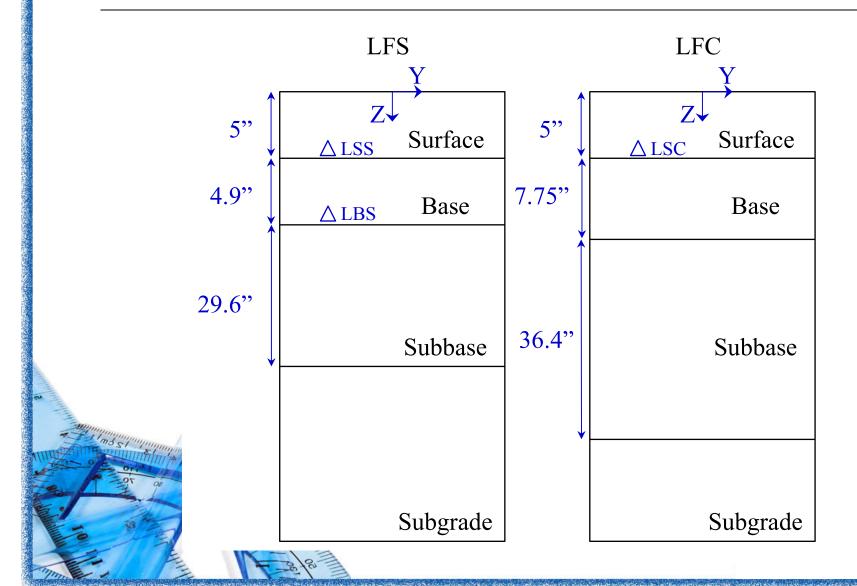
Typical Sensor Layout (Top View)



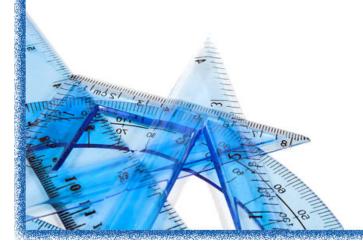
15

Typical Sensor Layout (Side View)

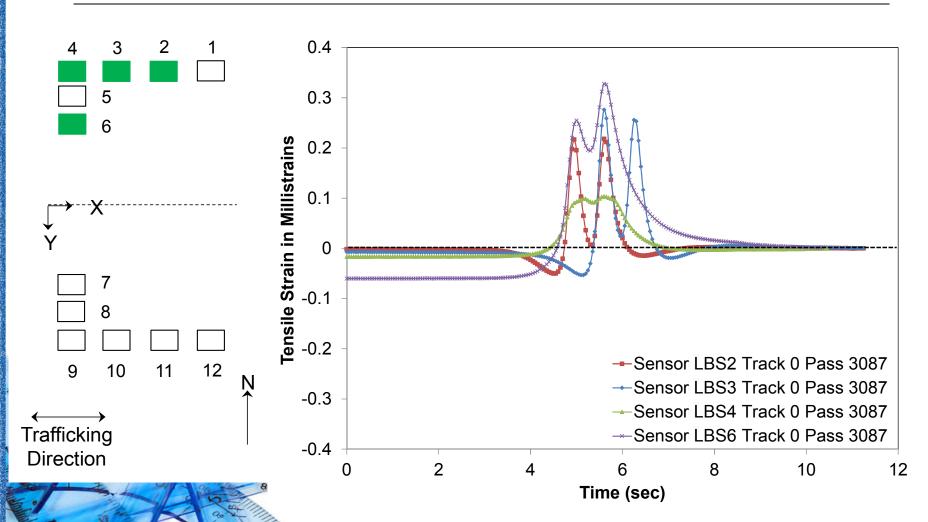
16



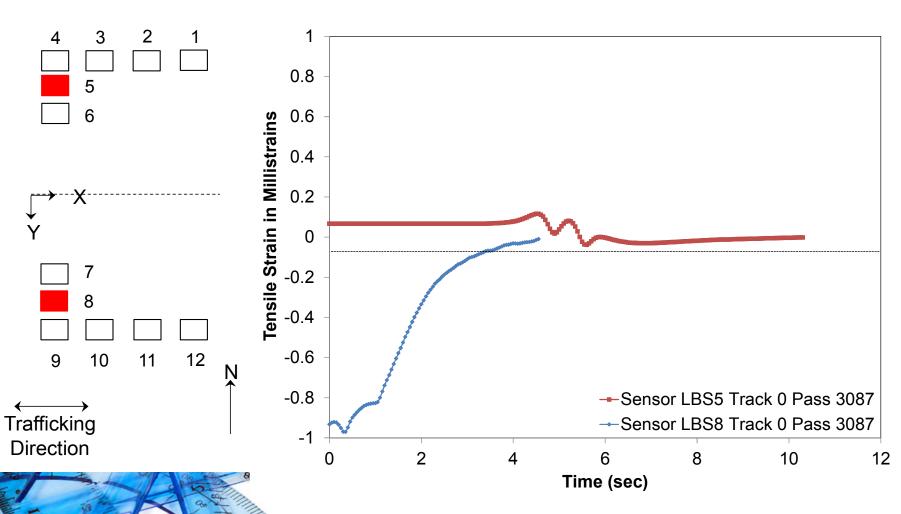
Results & Findings



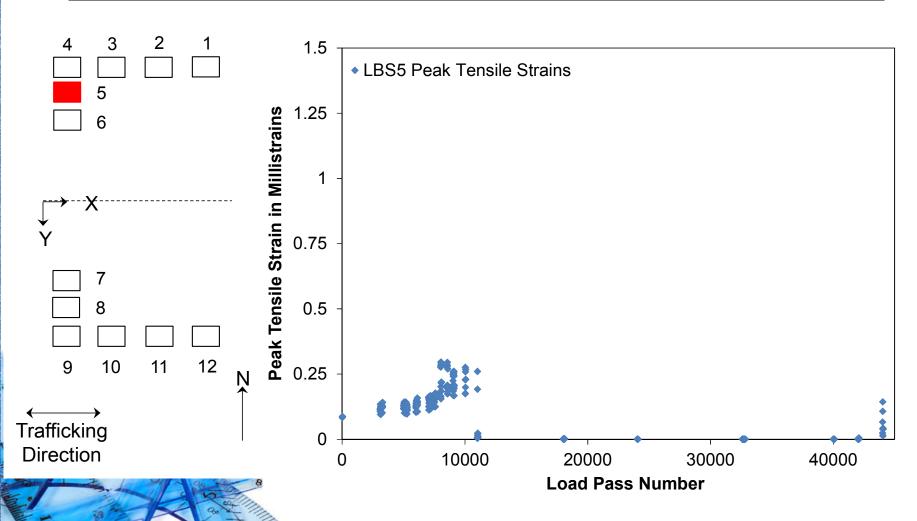
Data Filtering (Good Data)



Data Filtering (Bad Data)



Data Filtering (Bad Data)



Filtered Data

Data Availability for Sensors Installed in Low-Strength Subgrade Sections

| Sensor | Data Availability and Type | Sensor | Data Availability and Type | Sensor | Data Availability and Type |
|--------|----------------------------------|--------|----------------------------|--------|----------------------------|
| LBS1 | ×× | LSS1 | ×× | LSC1 | √ x |
| LBS2 | √ √ | LSS2 | ×× | LSC2 | √ x |
| LBS3 | √ √ | LSS3 | √ x | LSC3 | √ √ |
| LBS4 | √ x | LSS4 | ×× | LSC4 | ×× |
| LBS5 | √ x | LSS5 | ×× | LSC5 | √ x |
| LBS6 | √ √ | LSS6 | ×× | LSC6 | √ x |
| LBS7 | √ √ | LSS7 | ×× | LSC7 | ×× |
| LBS8 | √ x | LSS8 | ×× | LSC8 | √ x |
| LBS9 | √ √ | LSS9 | √ √ | LSC9 | ×× |
| LBS10 | √ √ | LSS10 | ×× | LSC10 | ×× |
| LBS11 | ×× | LSS11 | ✓ ✓ | LSC11 | √ √ |
| LBS12 | √ √ | LSS12 | ×× | LSC12 | √ √ |

^{✓✓:} Data Available and Good; ✓✓: Not All Data available; ✓×: Data Available but Bad; and ××: No Data Available. 21

Filtered Data

Data Availability for Sensors Installed in Medium-Strength Subgrade Sections

| Sensor | Data Availability and Type | Sensor | Data Availability and Type | Sensor | Data Availability and Type |
|--------|----------------------------------|--------|----------------------------|--------|----------------------------|
| MBS1 | √ √ | MSS1 | ×× | MSC1 | ×× |
| MBS2 | √ √ | MSS2 | ×× | MSC2 | √ √ |
| MBS3 | √ √ | MSS3 | ×× | MSC3 | √ √ |
| MBS4 | √ √ | MSS4 | ×× | MSC4 | √ x |
| MBS5 | √ x | MSS5 | ×× | MSC5 | √ x |
| MBS6 | √ √ | MSS6 | √ √ | MSC6 | √ x |
| MBS7 | √ √ | MSS7 | √ √ | MSC7 | √ √ |
| MBS8 | √ √ | MSS8 | √ √ | MSC8 | √ x |
| MBS9 | √ x | MSS9 | ×× | MSC9 | √ x |
| MBS10 | √ √ | MSS10 | ×× | MSC10 | √ √ |
| MBS11 | √ x | MSS11 | ×× | MSC11 | √ √ |
| MBS12 | √ √ | MSS12 | ×× | MSC12 | √ √ |

^{✓✓:} Data Available and Good; ✓✓: Not All Data available; ✓×: Data Available but Bad; and ××: No Data Available. 22

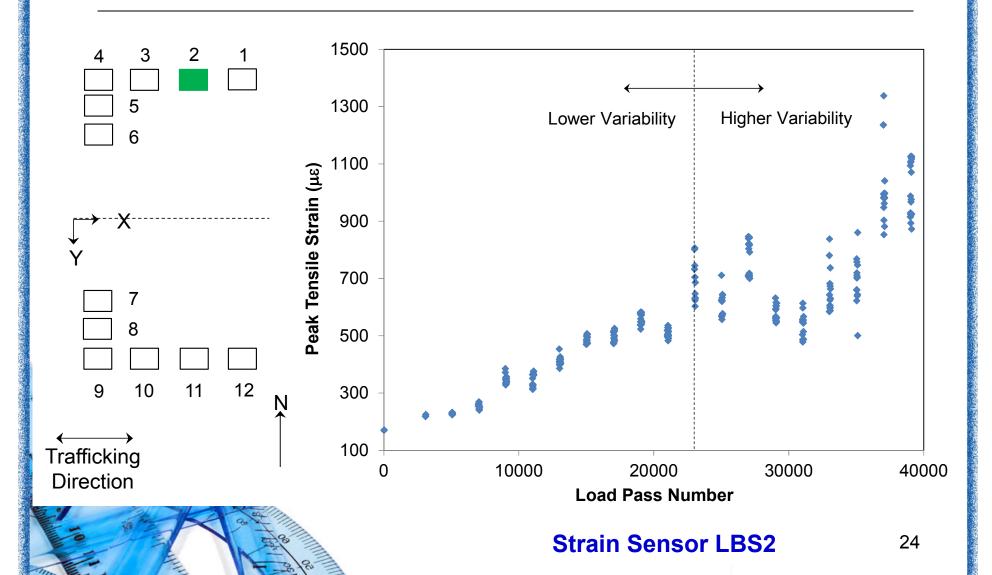
Filtered Data

Data Availability for Sensors Installed in High-Strength Subgrade Sections

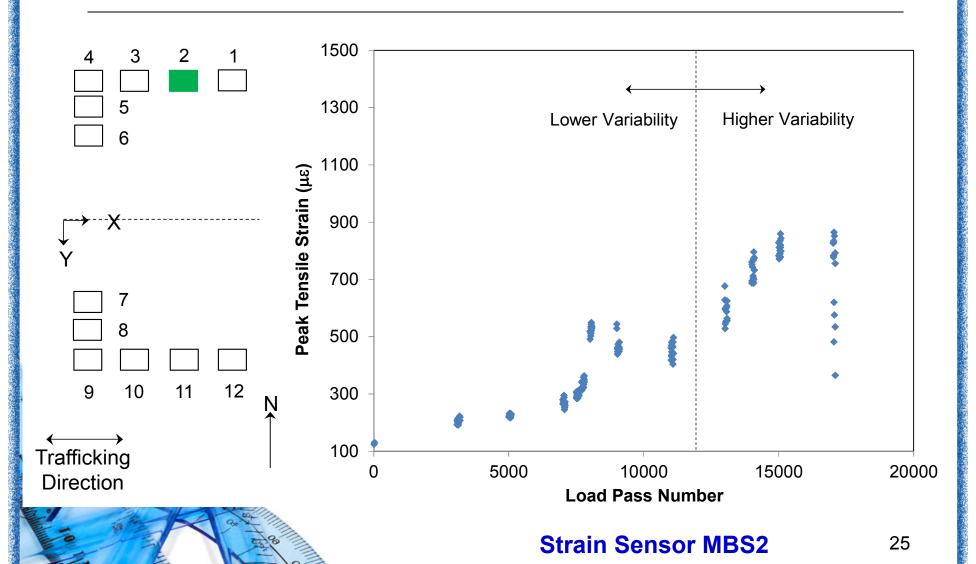
| Sensor | Data Availability and Type | Sensor | Data Availability and Type | Sensor | Data Availability and Type |
|--------|----------------------------------|--------|----------------------------|--------|----------------------------|
| HBS1 | √ √ | HSS1 | ×× | HSC1 | ×× |
| HBS2 | √ √ | HSS2 | ×× | HSC2 | ×× |
| HBS3 | √ √ | HSS3 | ×× | HSC3 | ×× |
| HBS4 | √ √ | HSS4 | ×× | HSC4 | ×× |
| HBS5 | √ x | HSS5 | ×× | HSC5 | ×× |
| HBS6 | √ √ | HSS6 | ×× | HSC6 | ×× |
| HBS7 | √ √ | HSS7 | ×× | HSC7 | √ √ |
| HBS8 | √ x | HSS8 | √ √ | HSC8 | √ x |
| HBS9 | √ x | HSS9 | ✓ ✓ | HSC9 | √ x |
| HBS10 | √ √ | HSS10 | ✓ ✓ | HSC10 | √ √ |
| HBS11 | √ √ | HSS11 | √ √ | HSC11 | √ x |
| HBS12 | √ x | HSS12 | √ x | HSC12 | ×× |

^{✓✓:} Data Available and Good; ✓✓: Not All Data available; ✓×: Data Available but Bad; and ××: No Data Available. 23

Fatigue Endurance Limit Estimation

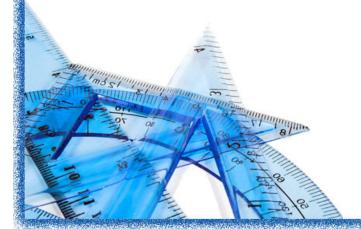


Fatigue Endurance Limit Estimation

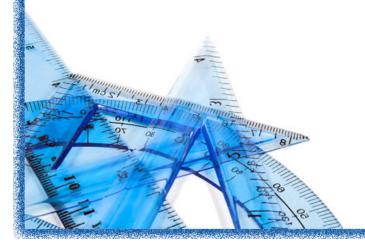


Summary of Results

| LFS & LFC Sections | MFS & MFC Sections | HFS & HFC Sections | |
|--|--|--|--|
| Variability increase @ | Variability increase @ | No variability | |
| 20,000 load passes. | 12,000 load passes. | increase. | |
| ■ FEL ≈ 400 to $600 \mu\epsilon$ | • FEL ≈ 400 to $600 \mu\epsilon$ | Only 3000 load passes. | |



Study Limitations



Study Limitations

- ☐ Only tensile strain data was used in this presentation to estimate a strain-based fatigue endurance limit.
- □ Variability in the peak tensile strain data might not be mainly due to fatigue cracking.
- More testing might be needed to further substantiate the approach.





Questions?

